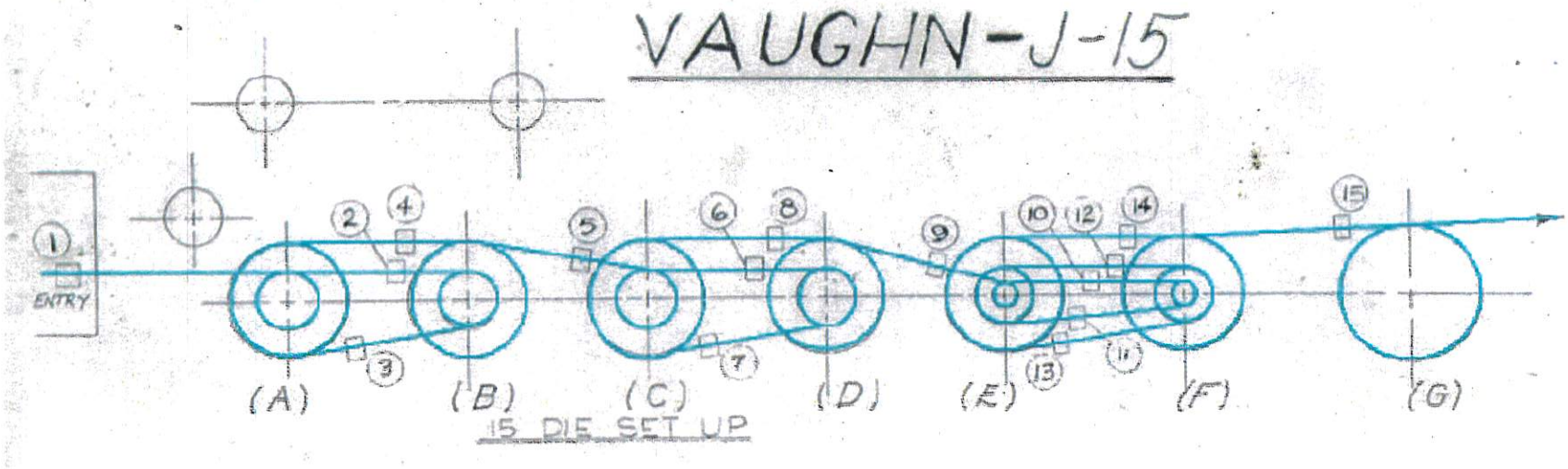
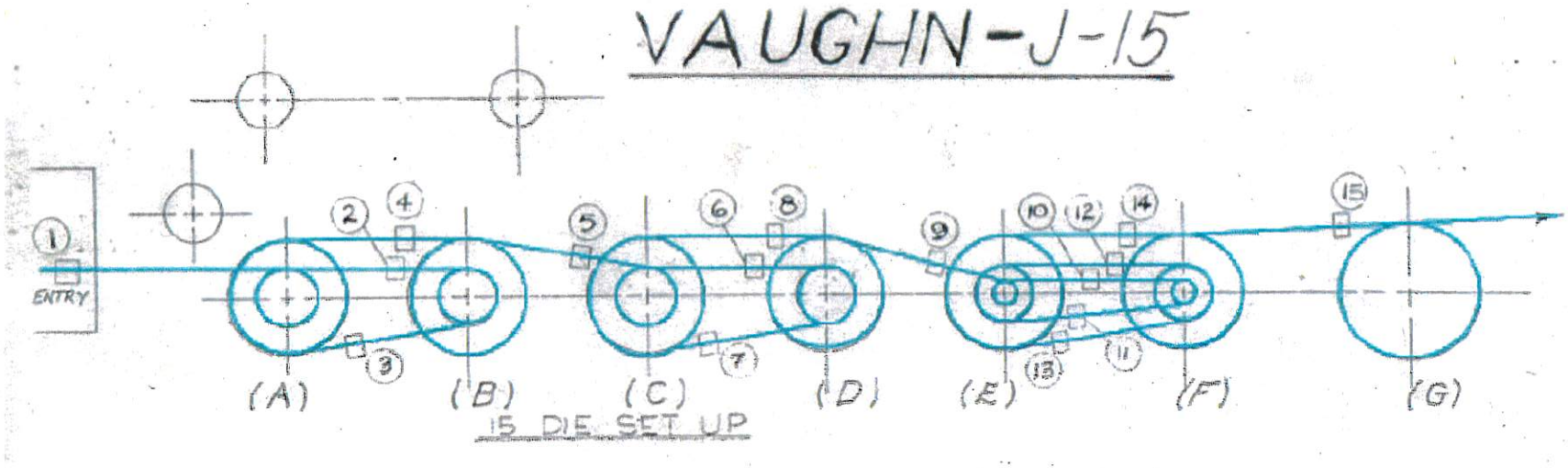
FMIEP Wire Mill S.O.P. WIR–812, Attachment –1



FEED STOCK 5/16 FINISHED WIRE
SIZE = 0.0548

Hold	Die	CAP	Wrap	Hold	Die	CAP	Wrap	Hold	Die	CAP	Wrap
1	0.273	Inside A	3	6	0.153	Inside D	2 1/2	11	0.086	Middle E	2 1/2
2	0.243	Inside B	2 1/2	7	0.136	Outside C	2 1/2	12	0.076	Middle F	2 1/2
3	0.2178	Outside A	2 1/2	8	0.121	Outside D	2	13	0.067	Outside E	2 1/2
4	0.193	Outside B	2	9	0.108	Inside E	3	14	0.0598	Outside F	2
5	0.172	Inside C	3	10	0.096	Inside F	2 1/2	15	0.0548	Finish G	2 - 4

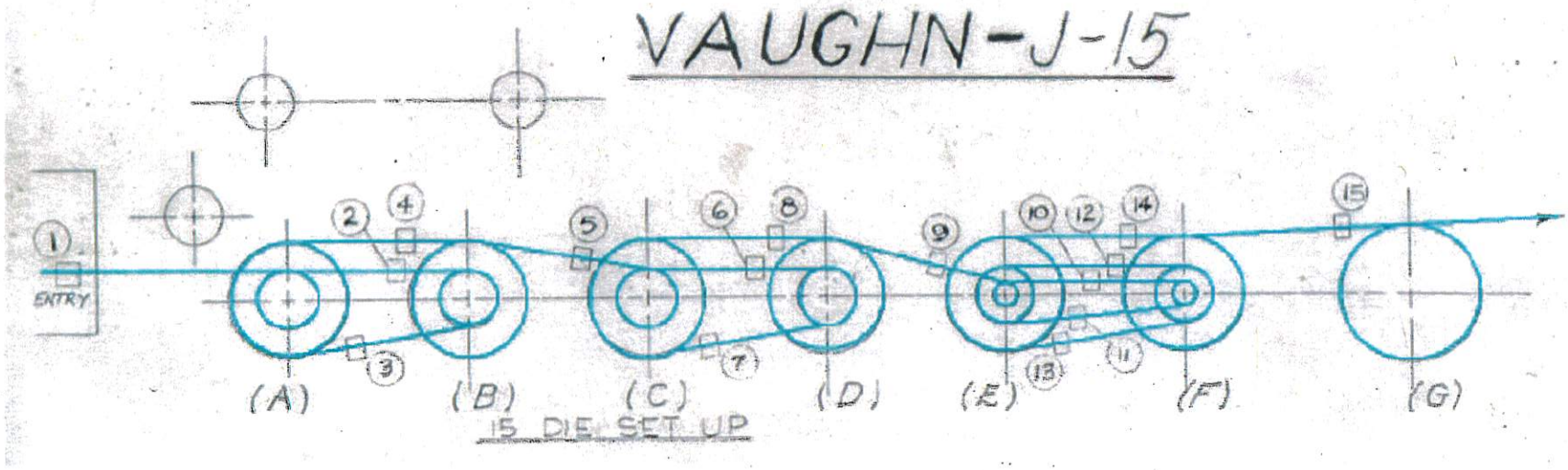
FMIEP Wire Mill S.O.P. WIR–812, Attachment –7



FEED STOCK 5/16 FINISHED WIRE
SIZE = 0.0508

Hold	Die	CAP	Wrap	Hold	Die	CAP	Wrap	Hold	Die	CAP	Wrap
1	0.273	Inside A	3	6	0.153	Inside D	2 1/2	11	0.086	Middle E	2 1/2
2	0.243	Inside B	2 1/2	7	0.136	Outside C	2 1/2	12	0.076	Middle F	2 1/2
3	0.2178	Outside A	2 1/2	8	0.121	Outside D	2	13	0.064	Outside E	2 1/2
4	0.193	Outside B	2	9	0.108	Inside E	3	14	0.057	Outside F	2
5	0.172	Inside C	3	10	0.096	Inside F	2 1/2	15	0.0508	Finish G	2 - 4

FMIEP Wire Mill S.O.P. WIR–812, Attachment –7



FEED STOCK 5/16 FINISHED WIRE
SIZE = 0.0508

Hold	Die	CAP	Wrap	Hold	Die	CAP	Wrap	Hold	Die	CAP	Wrap
1	0.273	Inside A	3	6	0.153	Inside D	2 1/2	11	0.086	Middle E	2 1/2
2	0.243	Inside B	2 1/2	7	0.136	Outside C	2 1/2	12	0.076	Middle F	2 1/2
3	0.2178	Outside A	2 1/2	8	0.121	Outside D	2	13	0.064	Outside E	2 1/2
4	0.193	Outside B	2	9	0.108	Inside E	3	14	0.057	Outside F	2
5	0.172	Inside C	3	10	0.096	Inside F	2 1/2	15	0.0508	Finish G	2 - 4