

# RODM Equipment History Report

8/4/2011

8/4/2011

Equipment: ROD-001/RM

ROD DRAW MACHINE

Work Order No.	Symptom	Completion Date	Actual Downtime
20000106010	LIFT NOT WORKING	1/6/2000	0.00
20000122005	VALVE WONT CLOSE	1/22/2000	0.00
20000125016	SOLUTION TOO COLD	1/20/2000	0.00
20000131008	COILER TORN UP	1/31/2000	0.00
20000202002	SHUT DOWN WITH FLOW FAULT	2/2/2000	0.00
20000208017	CONVEYOR FOR COILER DOES NOT WORK	1/31/2000	0.00
20000212006	HAVE FAULTS CAN NOT START MACHINE	2/12/2000	0.00
20000221029	BREAKING OUT	2/19/2000	0.00
20000222006	WIRE CAUGHT IN COILER	2/13/2000	0.00
20000222035	LINE SHUTS DOWN SHOWING CLUTCH FAULT	2/25/2000	0.00
20000302003	COILER OUT OF SEQUENCE	3/2/2000	0.00
20000313001	WIRE STRAIGHTENER ROLLERS BAD.	3/13/2000	0.00
20000314003	CLEAN HEAT EXCHANGER	3/15/2000	0.00
20000426009	COILER JAMMED	4/26/2000	0.00
20000512003	COLD WELDER NEEDS NEW GUARD	5/12/2000	0.00
20000516020	COILER JAMMED	5/17/2000	0.00
20000519015	ANNEALER BRUSHES	5/19/2000	0.00
20000601003	PAYOFF NOT SWITCHING	6/1/2000	0.00
20000606009	COILER JAMMED	6/6/2000	0.00
20000607004	WIRE NOT STACKING PROPERLY	6/7/2000	0.00
20000609006	COOLANT FLOW FAULT	6/9/2000	0.00
20000614005	POINTER NOT WORKING	6/14/2000	0.00
20000616011	ORDER FUSES FOR RICKY	6/16/2000	0.00
20000622009	FAULT SHOWING GUARD NOT CLOSED.	6/22/2000	0.00
20000623009	SHUT DOWN ON FLOAT FAULT	6/23/2000	0.00
20000723015	FORKLIFT IN RODMILL "BRAKE LINE BURST"	7/9/2000	0.00
20000725012	WIRE HOT COMING OUT OF ANNEALER	6/30/2000	4.00
20000804005	ROTATING DIE DRIVE MOTOR TRIPPING BREAKER	8/4/2000	1.50
20000804006	REPLACE THE SHIELD ON THE WELDER	8/4/2000	0.00
20000817002	RESY FILTER BROKEN	8/15/2000	0.00
20000831001	WELDER NOT WORKING	8/31/2000	0.00

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# DM Equipment History Report

8/4/2011

Equipment: ROD-001/RM ROD DRAW MACHINE

Work Order No.	Symptom	Completion Date	Actual Downtime
20000905005	LINE WONT START	9/5/2000	0.00
20000913012	NITROGEN LEAK	9/12/2000	0.00
20000917002	TANK OVERFLOW/IN BACK	9/17/2000	0.00
20000920029	ALARM "ANNEALER MAIN SWITCH OFF"	9/17/2000	0.00
20000929028	LENGTH COUNTER	9/21/2000	0.00
20001004005	WELDS BREAKING IN DIE.	10/3/2000	0.00
20001004013	WELDER NOT WELDING GOOD	10/4/2000	0.00
20001011008	REPLACE GRINDING STONE AND GUARD	10/11/2000	0.00
20001015056	WOODS COUPLING NEEDS TO BE REPLACED	10/16/2000	0.00
20001016001	PUMP NOT WORKING	10/16/2000	0.00
20001017015	MACHINE SHUT DOWN DUE TO 1,2,AND3 CLUTCH FAULT	10/17/2000	0.00
20001102009	COILER WIRE CATCHER BROKEN	11/2/2000	0.00
20001103014	RETAINING PINS NOT WORKING	11/4/2000	0.00
20001108003	BOLTS HAT HOLD ANNELEAR BANDS ON STUCK	11/8/2000	0.00
20001113001	ANNEALER PULLIES NOT TURNING	11/12/2000	0.00
20001114011	BACK UP ALL PLC PROGRAMS AND MAKE NEW EPROMS	11/19/2000	0.00
20001122008	CHECK COUNTER SENSOR ON COILER	11/22/2000	0.00
20001129026	ANNEALER WILL NOT JOG	11/16/2000	0.00
20001130008	SWAP PULLEYS	11/30/2000	0.00
20001207007	ANNEALER SOLUTION OVER HEATING	12/6/2000	0.00
20001214007	WELDER NOT WORKING PROPERLY	12/14/2000	0.00
20001231014	LINE WILL NOT START	12/31/2000	0.00
20010110001	COILER MAGAZINE NOT OPENING PROPERLY	1/6/2001	0.00
20010112011	REPLACE BAD BULB ON OPERATOR PANEL	1/12/2001	0.00
20010117002	LEAK IN FINAL CAPSTAN BOX.	1/16/2001	0.00
20010117006	SHOWED GLOBAL EMPLOYEE HOW TO USE BIG BLUE PUMP	1/17/2001	0.00
20010118001	LEAKING DRAW SOLUTION	1/17/2001	0.00
20010126007	HELP WITH PARTS	1/26/2001	0.00
20010127018	WATER HOSE BROKEN	1/18/2001	0.00
20010228005	MACHINE WILL NOT START.	2/25/2001	0.00
20010627001	PUMP NOT RUNNING	6/26/2001	0.00

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# DM Equipment History Report

8/4/2011

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Work Order No.	Symptom	Completion Date	Actual Downtime
20010711004	FAULT F96 (FLOW SWITCH COOLING WATER)	6/26/2001	0.00
20010927008	REMOVE AND REPLACE PULLEY AND TIGHTEN DRIVE BELTS	9/27/2001	0.00
20011003002	INSTALL NEW ROLLERS	10/3/2001	2.50
20011011007	REPLACE BELT	10/10/2001	0.00
20011011008	CATCH TANK OVER FLOWING	10/11/2001	0.00
20020121020	WIRE EXTREMELY HOT	1/15/2002	0.00
20020130008	PUMP NOT PUMPING SOLUTION	1/21/2002	0.00
20020214010	DRAW SOLUTION NOT FLOWING PROPERLY.	2/13/2002	0.00
20020605009	SPARKS COMING OUT MOTOR	6/3/2002	0.00
20020709021	BEARING RACE STUCK IN WIRE GUIDE	7/9/2002	0.00
20020905004	RESY FILTER FEEDING PAPER ALL THE TIME	9/3/2002	0.00
20030203004	REMOVE PUMP AND INSPECT, REPLACE GUIDE ROLLERS.	1/31/2003	2.50
20030212007	CHECK PUMP AND VALVES	2/4/2003	0.00
20030222006	COOLING WATER FLOW SWITCH FAULT	2/5/2003	0.00
20030224001	REPLACE BROKEN WATER VALVE	2/24/2003	0.00
20030313001	FINAL CAPSTAN DRIVE FAULT FOR FIELD.	3/6/2003	0.00
20030313002	TENSION BELTS AND CLEAN	3/10/2003	0.00
20030313003	INSTALL NEW FLOW INDICATOR SWITCHES	3/13/2003	0.00
20030327004	COILER NOT WORKING PROPERLY	3/28/2003	0.00
20030411027	CHECK ANNEALER BRUSHES / TENSION BELT	4/10/2003	0.00
20030430005	ASSIST NIEHOFF WITH BELT INSTALLATION	4/16/2003	0.00
20030516018	FAULT: WIRE POS. UNIT NOT IN POS.	5/16/2003	0.00
20030614008	MACHINE BREAKING OUT AT STARTUP	6/6/2003	0.00
20030714019	CHECK BELTS ON ANNEALER AND MOTOR	7/11/2003	0.00
20030718015	HEAT EXCHANGER, FINISH DIE NOT TURNING	7/15/2003	0.00
20030829001	POINTER NOT WORKING	8/28/2003	0.00
20031016025	WORK WITH OMAR INSPECTING M85 AND MH120	10/9/2003	0.00
20031016032	REPAIR DOOR, FOOT PEDAL	10/14/2003	0.00
20031025009	COILER SAFETY RELEASE SWITCH BROKEN	10/21/2003	0.00
20031103015	DOOR LATCH BROKE	10/30/2003	0.00
20031201005	DOOR LATCH IS BROKEN ON COILER	11/21/2003	0.00

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# DM Equipment History Report

8/4/2011

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ROD DRAW MACHINE

Work Order No.	Symptom	Completion Date	Actual Downtime
20031213012	COILER FINGERS NOT RELEASING WIRE PROPERLY	12/12/2003	0.00
20031218005	REPLACE THE PLUG ON LAMPS.	12/18/2003	1.50
20040130005	FLOW COOLANT FAULT	1/19/2004	0.00
20040130006	DRAW SOLUTION RETURN PUMP NOT WORKING	1/16/2004	0.00
20040209011	WELD BROKEN STEMS	2/6/2004	0.00
20040213001	PLEASE WELD ARM ON STEM PAC.	2/13/2004	1.50
20040226016	STEM BROKEN AT TOP WELD STEM	2/26/2004	0.00
20040316016	ROTATING FINAL DIE FAULT	3/12/2004	0.00
20040317002	ELONGATION TESTER LEAKING FLUID.	3/15/2004	0.00
20040329005	SOLUTION PUMP WILLNOT RUN	3/26/2004	0.00
20040331032	STEM ARM BROKEN	3/26/2004	0.00
20040428003	CHECK ANNEALER BANDS, WIRE NICKED UP	4/12/2004	0.00
20040429001	NICKS IN WIRE	4/22/2004	0.00
20040430003	CHANGE BRUSHES IN LARGE DRIVE MOTOR	4/30/2004	0.00
20040501014	INSPECT RELEASE FINGERS AND LAY ARMS	4/14/2004	0.00
20040503005	NICKS IN WIRE	4/28/2004	0.00
20040526005	ROTATING DIE NOT WORKING	5/21/2004	0.00
20040528025	TESTER BROKEN	5/11/2004	0.00
20040528048	FINAL DIE PULLEY DAMAGED	5/25/2004	0.00
20040625012	ADJUST WATER FLOW AND FLOAT.	6/25/2004	0.00
20040706001	CLEAN HEAT EXCHANGER	7/1/2004	0.00
20040706005	COILER NICKING WIRE	6/29/2004	0.00
20040726007	HEAT EXCHANGER LEAKING	6/25/2004	0.00
20040728007	COILER FINGERS NICKING WIRE	7/19/2004	0.00
20040728009	INSTALL HOSE ADAPTOR	7/20/2004	0.00
20040821008	CLEAN HEAT EXCHANGERS	8/18/2004	0.00
20040917010	REMOVE DAMAGED PLATES FROM HEAT EXCHANGER	9/8/2004	0.00
20040930026	PUMP HOSE LEAKING	9/2/2004	0.00
20041028002	CLEAN HEAT EXCHANGER	10/12/2004	0.00
20041028003	WIRE HAS NICKS IN IT.	10/19/2004	0.00
20041030003	REPLACE DRAW SOLUTION PUMP SEAL	10/14/2004	0.00

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# DM Equipment History Report

8/4/2011

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ROD DRAW MACHINE

Work Order No.	Symptom	Completion Date	Actual Downtime
20041030004	REPLACE ANNEALER BELTS.	10/29/2004	0.00
20041113002	REPLACE PUMP SEAL/ CLEAN HEAT EXCHANGER	11/3/2004	0.00
20041202004	REPAIR LEAK IN ANNEALER HEAT EXCHANGER	11/3/2004	0.00
20041213004	PULLY HAS A LOT OF SIDE TO SIDE PLAY.	12/13/2004	3.00
20041230013	REVERSE FLOW PUMP NOT WORKING	12/30/2004	0.00
20050217012	NICKS IN WIRE	2/9/2005	0.00
20050217019	PULLEY NEEDS BEARINGS	2/15/2005	0.00
20050226001	ZERO GEAR BELT BROKEN	2/24/2005	0.00
20050301002	MOVE THE SLUDGE BARREL OUT.	2/28/2005	2.50
20050312003	RATTLING NOISE IN COILER	3/1/2005	0.00
20050318001	REPAIR POWER CORD	3/14/2005	0.00
20050324002	REPLACE FINISH DIE DRIVE BELT	3/18/2005	0.00
20050331035	LINE SHUTTING DOWN, BANDFILTER SAFETY SWITCH	3/28/2005	0.00
20050331039	MACHINE NICKING WIRE	3/31/2005	0.00
20050427019	RETURN PUMP NOT WORKING	4/27/2005	0.00
20050628002	GRINDING WHEEL WILL NOT COME ON.	6/28/2005	6.00
20050628008	FLOAT BROKE OFF WHILE CLEANING	6/28/2005	7.00
20050630036	NUMEROUS FAULTS ON DISPLAY	6/28/2005	0.00
20050827009	COILER WILLNOT CHANGE OUT STEM	8/1/2005	0.00
20050923003	FINISH PMS	9/23/2005	0.00
20051115001	TIGHTEN COILER BELT	11/15/2005	0.00
20051129005	INSPECT PULLEY AND COILER	11/21/2005	0.00
20051129017	COILPACK GUIDE SLOW TO CHANGE SIDES	11/17/2005	0.00
20051214001	FINAL CAPSTAN BELT IS BROKEN	12/14/2005	0.00
20051230012	COOLANT WARNING ANNEALER	12/15/2005	0.00
20060116056	REPAIR FOOT SWITCH COVER PER CORRECTIVE ACTION	11/11/2005	0.00
20060214015	ELONGATION TESTER NOT WORKING	2/8/2006	0.00
20060301012	FINISH DIE BELT BROKEN	2/16/2006	0.00
20060320002	FINISH DIE BELT IS BROKEN	3/20/2006	0.00
20060328015	NITROGEN DRAIN LINES CLOGGED	3/13/2006	0.00
20060330025	CLEANED FILTER COVERS AND RACKS AND HSL PULLEYS	3/30/2006	0.00

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8/4/2014

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Work Order No.	Symptom	Completion Date	Actual Downtime
20060428015	CHANGED BULB AND RERATTACH ELECTRICAL BOX COVERS	4/17/2006	0.00
20060711005	LINE SHUTTING DOWN, FLOW CONTROL	7/6/2006	0.00
20060727010	HOSE ON HEAT EXCHANGER IS LEAKING	7/27/2006	0.00
20060802007	SAFETY INTERLOCK FAULT	8/2/2006	0.00
20060816030	OVERHEAD LIGHTS OUT IN DRAW SECTION	6/22/2006	0.00
20060817011	ANNEALER BAND HAS OBSTRUCTION IN SEAT	8/17/2006	0.00
200608222007	SAFTY SWITCH FAULT	8/16/2006	0.00
20060823005	GUIDE ROLLER IS LOOSE	8/23/2006	0.00
20060830005	CLEANED FAN AND CAGE IN ROD MILL	8/30/2006	0.00
20060905017	FIRST LOWER PULLY IN ANN LOOSE	8/16/2006	0.00
20061019003	DOOR COVER ALARM WILL NOT CLEAR	10/19/2006	0.00
20061109016	ALLARM WILL NOT CLEAR	10/18/2006	0.00
20070103003	NO POWER FROM ANNEALER MAIN POWER BREAKER	1/3/2007	0.00
20070111021	REPLACE BROKEN GLASS WINDOW ON DRAW MACHINE	12/14/2006	0.00
20070129010	CHANGED BRUSHES IN ANNEALER	1/29/2007	0.00
20070320022	PUMP NOT WORKING	4/3/2007	0.00
20070405016	COIL PACK CHANGE SWITCH NOT WORKING	3/28/2007	0.00
20070411003	GUIDE ROLLER LOOSE	4/11/2007	0.00
20070424005	FAULT F43	4/23/2007	0.00
20070424018	REPLACED FINISH DIE BELT	3/13/2007	0.00
20070521015	REPLACED GRINDER WHEELS ON WELDER	4/12/2007	0.00
20070522020	RETAINING LEVER BENT	5/21/2007	0.00
20070608006	PUMP NOT WORKING	5/16/2007	0.00
20070712004	GRINDING WHEEL CAME LOOSE / TIGHTEN/ REPLACE THE PLEXI GUARD	7/12/2007	0.00
20070816005	SOLUTION PUMP NOT WORKING	8/16/2007	0.00
20070820015	ANNEALER PUMP NOT WORKING	8/20/2007	0.00
20071002005	PUMP NOT WORKING	9/20/2007	0.00
20071114012	INSTALL NEW BELTS	11/13/2007	0.00
20071114018	ANNEALER BELTS	11/13/2007	0.00
20080107022	GASKET AT SEAM BLEW OUT	12/12/2007	0.00
20080121010	CHECK TENSION ON BELT	1/16/2008	0.00

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8/4/2011

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Work Order No.	Symptom	Completion Date	Actual Downtime
20080129012	REPLACE BELT	1/28/2008	0.00
20080131015	NICKS ON WIRE	1/24/2008	0.00
20080328011	PREPARE EVERYTHING FOR OIL CHANGE IN RODMILL	3/28/2008	0.00
20080402013	HEAT EXCHANGER LEAKING TEMP GAUGE	3/11/2008	0.00
20080404004	FINISH OIL CHANGE AND CLEAN UP MESS	4/4/2008	0.00

32.00

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8/4/2011

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Work Order No.	Symptom	Completion Date	Actual Downtime
20080503005	INSTALL HAZARD SIGNS IN RODMILL AND HSL2	5/1/2008	0.00
20080628037	INSTALL MIRRORS	6/19/2008	0.00
20080929008	MOTOR DRIVE FAULT	9/29/2008	0.00
20081002009	CHECK ANNEALER BELTS AND COILER FINGERS	10/2/2008	0.00
20081021017	INVERT RING ON DRUM ASSEMBLY AND CLEAN	10/13/2008	0.00
20081021019	KNICKING WIRE, REPLACE MAIN BELT ON ROD MACHINE	10/15/2008	0.00
200810229003	FILTER PAPER NOT ADVANCEING	10/28/2008	0.00
20081030001	INSTALL NEW CONTACT BLOCK FOR FILTER SYSTEM	10/30/2008	0.00
20081105005	FILTER CONTROLLER NOT WORKING	11/5/2008	0.00
20081110013	CHECK ANNEALER AND COILER	10/16/2008	0.00
20081110017	NICKS ON WIRE	10/14/2008	0.00
20081113008	REPLACE FLOAT IN FILTER TANK	11/12/2008	0.00
20081117016	SHEAVE AT ENTRANCE TO DRAW MACHINE NEEDS REPLACED	11/11/2008	0.00
20081118011	REPLACE FLOAT AND REPLACE WIRING	11/17/2008	0.00
20081118018	INSTALL FLOAT SWITCH IN FILTER TANK	11/12/2008	0.00
20081119004	SWITCH ON COILER BAD, REPLACE ROLLER ON DRAWBOX INLET	11/19/2008	0.00
20081124012	FLOAT SWITHC NOT WORKING	11/10/2008	0.00
20090106016	EXPOSED WIRE ON ELECTRICAL CORD TO WELDER	12/29/2008	0.00
20090113005	REPLACED BEARINGS IN 1 ANNEALER SHEAVE	1/13/2009	0.00
20090330013	ASSIST- ROD MILL BREAKOUT	3/30/2009	0.00
20090506037	REMOVE SCREWS STICKING OUT NEAR DRAW TANK	5/6/2009	0.00
20090518007	NO WATER FLOW	5/18/2009	0.00
20090608008	PUMP WILL NOT WORK	6/8/2009	0.00
20090618008	LIGHTS OUT IN THE DRAW BOX SECTION	6/18/2009	0.00
20090630012	FLOAT ALARM	6/9/2009	0.00
20090707015	FOOTAGE COUNTER NOT WORKING	7/7/2009	0.00
20090714003	FABRICATE AND INSTALL HAND RAIL AT COILER	7/14/2009	0.00
20090715011	FABRICATE HAND RAIL ON COILER	7/15/2009	0.00
20090718010	TIGHTEN MAIN DRIVE BELT	7/17/2009	0.00
20090730003	RECEPTACLE KEEPS TRIPPING THE BREAKER	7/29/2009	0.00
20090831016	E STOP	8/10/2009	0.00

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8/4/2014

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Work Order No.	Symptom	Completion Date	Actual Downtime
20091012011	OIL IN LINES ON ROD CHANGER	10/6/2009	0.00
20091013011	REPLACE GUIDE ROLLER	10/12/2009	0.00
20091013014	ASSIST IN CLEANING OUT MAIN SOLUTION TANK	10/13/2009	0.00
20091028012	FLOOD IN ROD MILL	10/28/2009	0.00
20091029002	ROD MILL FLOOD	10/29/2009	0.00
20091030001	POSSIBLE BAD DRAIN VALVE	10/29/2009	0.00
20091030005	CLEAN UP DRAIN SOLUTION SPILL.	10/29/2009	0.00
20091102013	CHANGE MAIN DRIVE BELT	11/2/2009	0.00
20091106008	INSTALL NEW BELT ON MAIN DRIVE	11/4/2009	0.00
20091111007	NICS ON THE WIRE	11/11/2009	0.00
20100205010	FILTER PAPER WILL NOT ADVANCE	2/5/2010	0.00
20100218008	F44:CLUTCH NOT READY	2/18/2010	0.00
20100224003	PAPER ON THE TANK WILL NOT ADVANCE	2/24/2010	0.00
20100225012	REMOVE WHEELS ON THE FILTER PAPER	2/25/2010	0.00
20100601010	COILER OUT OF SEQUENCE CANNOT CLEAR FAULT	6/2/2010	0.00
20100601020	ELECTRICAL BOX DENTED.	6/1/2010	0.00
20100623014	COILER OUT OF SEQUENCE	6/23/2010	0.00
20100625004	COILER NOT WORKING WILL NOT UNLOAD	6/24/2010	0.00
20100628009	FINAL ROTATING DIE FAULT	6/28/2010	0.00
20100719007	COILER IS LOCKED UP.	7/19/2010	0.00
20100805003	ASSEMBLE HOSE AND CAM LOCKS FOR RODMILL AND PIMP CART	8/4/2010	0.00
20100824002	STEM AREA HAS LEAKING AIR VALVE	8/24/2010	0.00
20100901002	ANNEALER RING STUCK	9/1/2010	0.00
20100921005	REMOVE FINSH DIE MOTOR	9/21/2010	0.00
20100928005	INSTALL QUICK CONNECT TO HOSE REEL	9/28/2010	0.00
20100929002	ASSIST IN ROD MILL TRAINING WITH JERRY HAIRSTON.	9/29/2010	0.00
20100929005	REPAIR ROLL UP DOOR	9/29/2010	0.00
20100930013	OPERATOR PANAL NOT COMMING ON	9/15/2010	0.00
20100930014	REPLACE MOTOR AND BELT ON DIE	9/14/2010	0.00
20100930015	CONTACTOR STUCK MOTOR NOT TURNING OFF	9/13/2010	0.00
20101011003	TRAINING.	10/11/2010	0.00

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8/4/2011

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20101019002	REPLACED REXROTH BRAKE VALVE AT STEM LOADER.	10/19/2010	0.00
20101020001	INSTALL FILTER TO AIR REGULATOR @ STEM MACHINE.	10/20/2010	0.00
20101201007	REPLACE BURNT OUT BULBS, ASSIST WITH TENSIL TESTER	12/1/2010	0.00
20101206021	RESEARCH REPLACEMENT PUMP FOR RESY SYSTEM	11/17/2010	0.00
20110119002	ASSEMBLE FLOOD LIGHTS	1/19/2011	0.00
20110214001	BELT BROKE IN TOP OF COILER	2/15/2011	0.00
20110215005	HELP REPLACE BELT ON COILER IN RODMILL	2/15/2011	0.00
20110216003	BROKEN DRIVE BELT	2/15/2011	0.00
20110223007	INSTALL NEW SAFETY SWITCH ON COILER	2/23/2011	0.00
20110223013	REPLACE COILER SAFETY SWITCH	2/23/2011	0.00

0.00